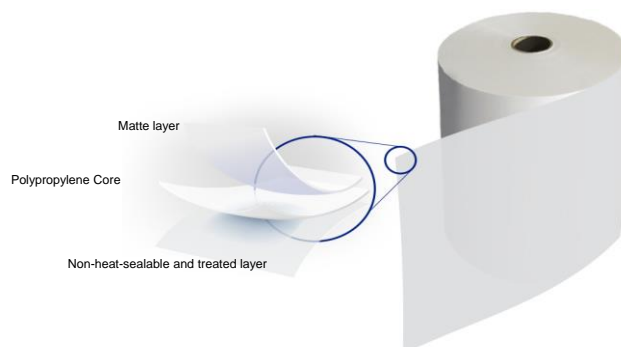


Main Characteristics

- Non-heat-sealable film;
- Surface treatment on inner or outer layer;
- Matte side providing silky effect and soft touch;
- Optimum performance horizontal and vertical form-fill-seal packing machines.

Typical Applications

- Flexible packaging for food: cookies, snacks, chocolate bars, cereal bars and pastas;
- Non-food flexible packaging: toilet soaps, pet food, cardboard lamination and graphical applications in general;
- Developed for HFFS - Horizontal Form Fill Seal and VFFS - Vertical Form Fill Seal filling processes.



Properties	Methodology	Unit	Range	20TMAPLN
Physical Properties				
Nominal Thickness	DIN 53370	µm	Target	20.0
			Min.	19.0
			Max.	21.0
		Gauge	Target	78.7
			Min.	74.8
			Max.	82.7
Unit Weight	ASTM D 4321	g/m ²	Target	17.4
			Min.	16.5
			Max.	18.3
		lb/ream	Target	10.7
			Min.	10.2
			Max.	11.2
Yield	ASTM D 4321	m ² /kg	Target	57.5
			Min.	54.7
			Max.	60.5
		in ² /lb	Target	40406
			Min.	38482
			Max.	42533
Surface Treatment	T	ASTM D 2578	dinas/cm	Target 42 Min. 38
Coefficient of Friction	NT	ASTM D 1894	-	Target 0.40 Min. 0.25 Max. 0.50
Optical Properties				
Haze		ASTM D 1003	%	Target 70 Min. 60
Gloss (45°)	T	ASTM D 2457	u.b.	Target 55
				Min. 50
	NT			Target 10
				Max. 16
Mechanical Properties				
Tensile Strenght	MD	ASTM D 882	N/mm ²	Target 140
	TD			Target 240
	MD		lb/in ²	Target 20305
	TD			Target 34809
Elongation at Break	MD	ASTM D 882	%	Target 200
	TD			Target 50
Shrinkage	MD	ASTM D 1204	%	Target 3
	TD			Target 1
Sealing Range	NT	ASTM F 88	°C	Target NA
			°F	Target NA
Sealing Strenght	NT	ASTM F 88	g/25mm or gf/in	Target NA
			Min.	NA
Barrier Properties				
TPVA 38°C / 90%UR	ASTM F 1249	g H ₂ O / (m ² .dia)	Target	≤ 8.5
WVTR 100°F / 90%RH	ASTM F 1249	g H ₂ O / (100in ² .day)	Target	≤ 0.55
TPO ₂ 23°C / 0%UR	ASTM D 3985	cm ³ O ₂ / (m ² .dia)	Target	≤ 3100
OTR 73°F / 0%RH	ASTM D 3985	cm ³ O ₂ / (100in ² .day)	Target	≤ 199

1. Acronyms:

MD: Machine Direction | TD: Transverse Direction;
NT: Non Treated Layer | T: Treated Layer;
NA: Not Applicable.

2. Additional:

The restrained information in this datasheet represent typical data, and does not constitute genuine warranty liability as far as the product process and or application. In case of doubts or development of other thicknesses or applications, consult your dealer or send e-mail to: contato@polofilms.com.br.



Food Contact Regulations

MATTE Family films comply with Mercosul, ANVISA, FDA (Food and Drug Administration) and the European Community legislations for applications involving direct contact with food. Full details are provided in the Declaration of Conformity. Customers intending to use MATTE Family films for applications intended to come into contact with food should request a copy of that document from POLO Films. The MSDS (Material Safety Data Sheet), as well as the evaluation of conformity for contact with food from other legislations are also available upon request. Contact your dealer for any questions.

Storage and Transportation Terms & Conditions

All products are stored and transported in dry, covered and clean environments. It is recommended that storage and transportation take place at temperature around 30°C and 60% relative humidity.

If the temperature and humidity are not as recommended, the following issues may occur:

- Decreased level of surface treatment, leading to printing and/or lamination difficulties;
- Decreased film transparency;
- Too low CoF, making processing and machinability difficult.

BOPP films are recommended to be kept at operating room temperature for 24 hours before use.

Dimensional Specifications / Product Validity

Width	Minimum: 0 mm Maximum: 2 mm (from standard width)
Outer Diameter*	Minimum: 30 mm Maximum: 20 mm (from standard diameter)
Core	Minimum: 1 mm Maximum: 1 mm (from standard diameter)
Splices per roll	Maximum: 2
% of Splices per order	Maximum: 30%
Shelf Life (after production)	6 months

* For other dimensional information, consult your dealer.

Polo Films Nomenclature

Unit Weight or Thickness | Technology | Main Feature | Specialty | Sealing | Treatment

20TMA PLN02

Unit Weight/ Thickness

Expressed in g/m². Used for white/opaque films;
Expressed in µm. Used for transparent, matte and metallized films.

Technology

T - Tenter | C - Cast | P - BOPET.

Main Feature

MA - Matte film for printing and/or lamination.

Specialty

PLN - Non-heat-sealable plain film.

Sealing

0 - Not Sealable;
1 - Sealing on the Inner Face;
2 - Sealing on the Outer Face;
3 - Sealing on both Sides.

Treatment

0 - No Treatment;
1 - Treatment on Inner Face;
2 - Treatment on Outer Face;
3 - Treatment on both Sides.